

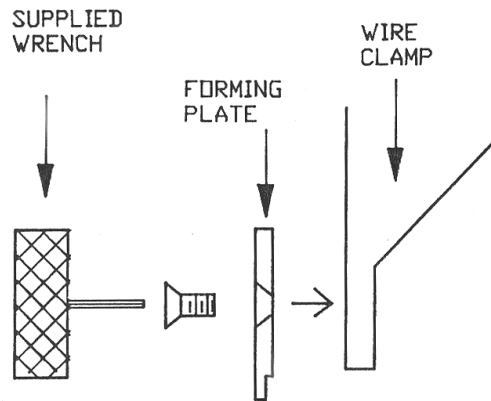
# Service Procedure

## CF8 Notched Plate Kit

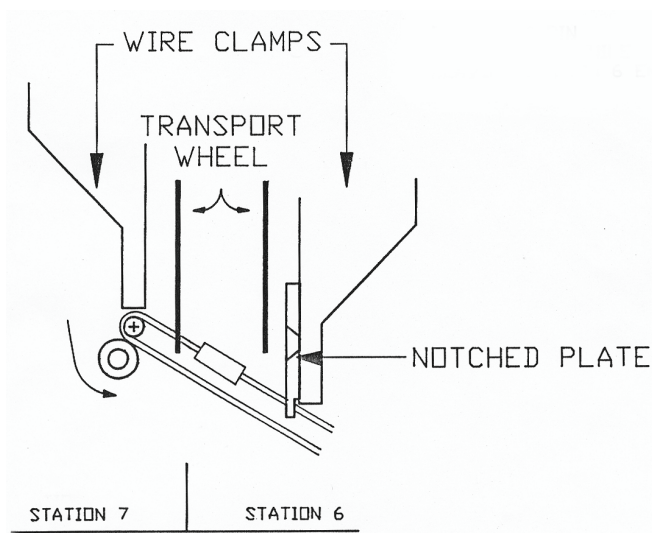
### Installation Instructions for PN 800L-ONPK

To install Notched Plate Kit on CF8:

1. Open Stations 6 & 7.
2. Remove the Transport Wheel.
3. Using supplied screws and wrench, attach plate to the inside face of Station 6 wire clamp.



4. Place .060 Pin in Station 7 while leaving Station 6 empty.



5. Set stroke:
  - a. Set stroke on Station 9 to 12.
  - b. Set stroke on Station 8 to 4.

Desired results: Components will fall into parts bin as they index from pin die.